



## INSTALLATION INSTRUCTIONS

# CeramiFLEX® Cutting Edge System

### PARTS INCLUDED

CERAMIFLEX® BLADE (10.0' Set-up shown)



3' OR 4' CERAMIFLEX® BLADES



CERAMIFLEX CURBCAST®  
BLADE SAVERS



PLOW BOLT KIT  
INCLUDED

Blade widths available for: 9', 10', 11', 12' plows

3.0' BLADE

4.0' BLADE

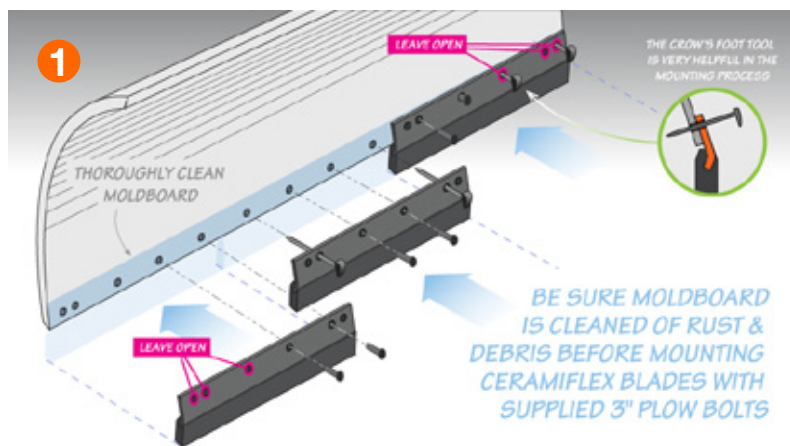
### IMPORTANT!

The moldboard mounting surface must be clean of all foreign material prior to installing new blades and hardware to avoid issues with bolt loosening while in service.

- ◆ For torque recommendation, please refer to SAE J1701
- ◆ Re-torque hardware after the first 10 plow hours

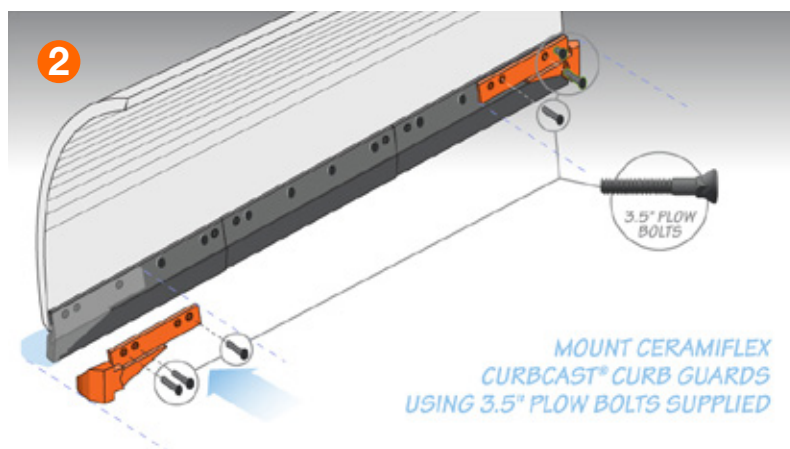
### Step 1

Clear moldboard of all foreign material before mounting CeramiFLEX® blades with the 3" Grade 8 plow bolts. Hand tighten. Leave the outside bolt holes empty for Step 2.



### Step 2

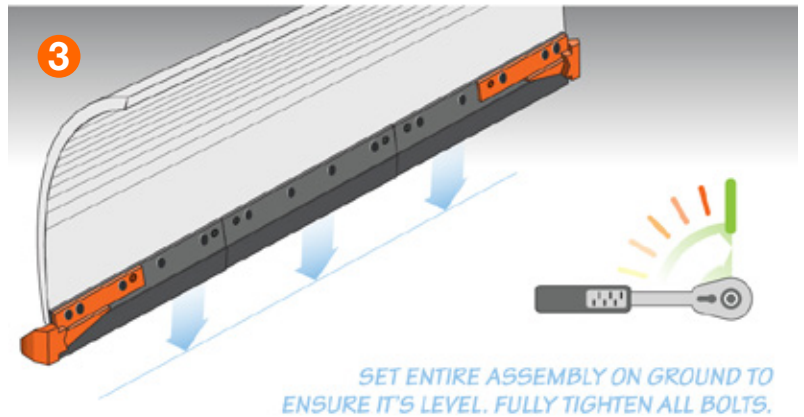
Install drivers- and passengers-side CeramiFLEX CurbCast® curb guards with the 3.5" Grade 8 plow bolts. Hand tighten.



### Step 3

Set entire assembly on ground to ensure it's level.

Fully tighten all bolts. For torque specification, please refer to SAE J1701.



Re-torque hardware after the first 10 plow hours