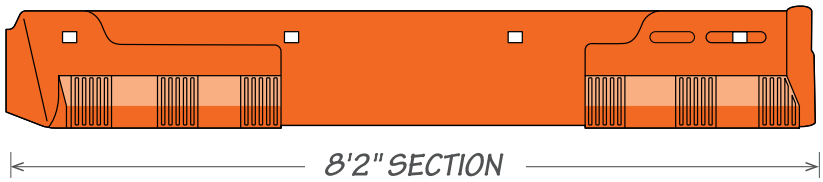
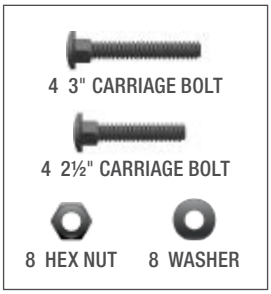
INSTALLATION INSTRUCTIONS

# Vulcan for 8'2" BOSS DXT V-Plow Cutting Edge System

## PARTS INCLUDED




BOLT KIT INCLUDES

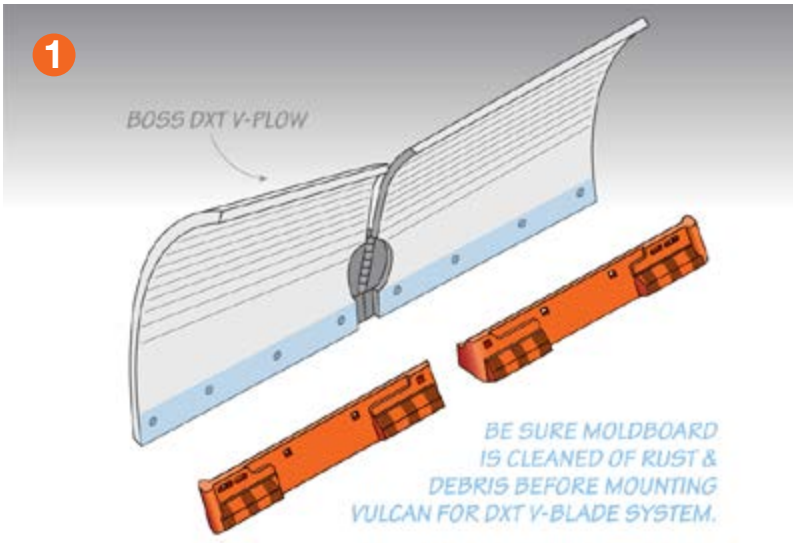
**IMPORTANT!**

The moldboard mounting surface must be clean of all foreign material prior to installing new blades and hardware to avoid issues with bolt loosening while in service.

- For torque recommendation, please refer to SAE J1701
- Re-torque hardware after the first 10 plow hours

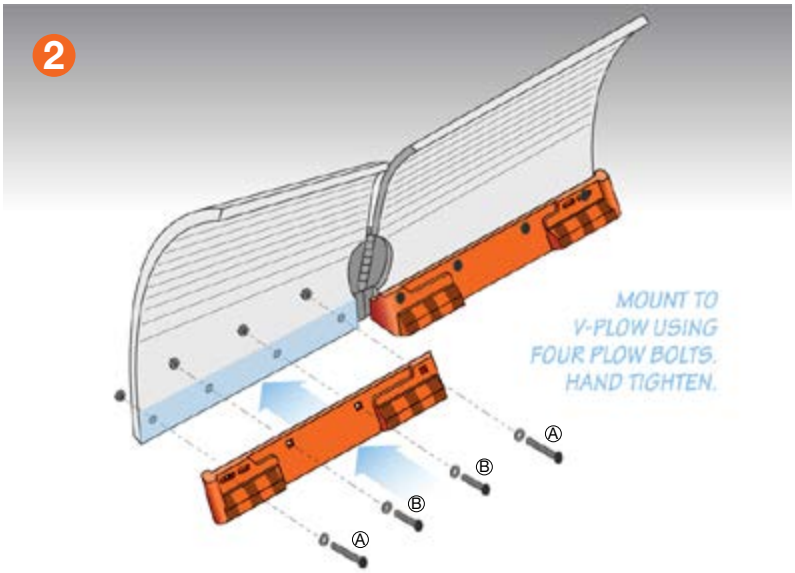
## Step 1

Clear moldboard of all foreign material before mounting blade sections with provided mounting hardware kit. Then install the Vulcan for DXT cutting edge.



## Step 2

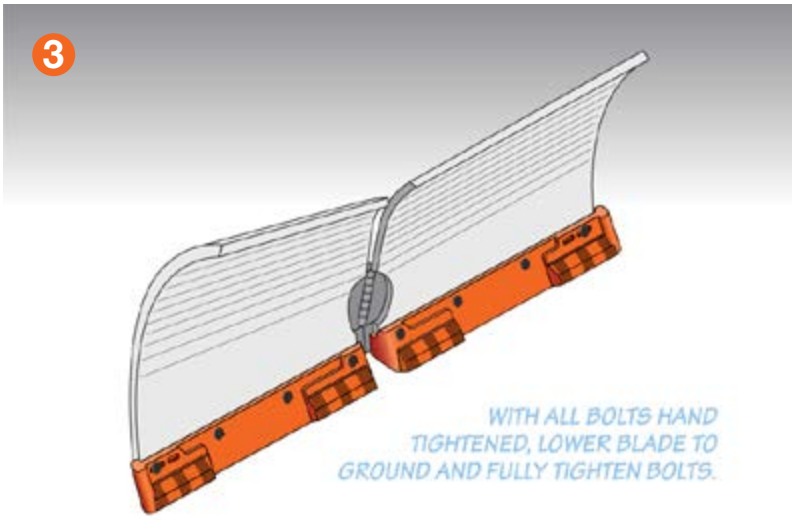
Mount Vulcan for DXT blade using two 3" carriage bolts on each end of the blade and two 2½" carriage bolts in the middle. Hand tighten.




THIS STEP USES: 4 3" CARRIAGE BOLT Ⓐ 4 2½" CARRIAGE BOLT Ⓑ 8 HEX NUT 8 WASHER

## Step 3

Lower V-plow to ground, applying small amount of down pressure to ensure blade is fully touching the ground – then fully tighten all bolts.




Re-torque hardware after the first 10 plow hours

**WARNING!**

**Enclosed hardware package must be utilized or the WARRANTY is invalid**