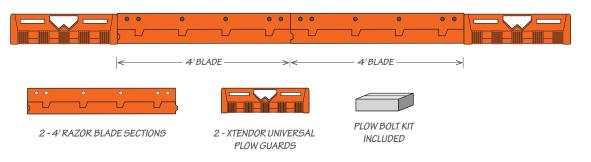


# INSTALLATION INSTRUCTIONS Pegasus XL Expandable Plow Cutting Edge System

#### PARTS INCLUDED



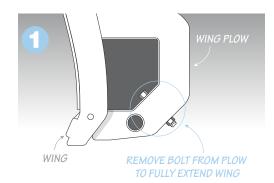
#### **IMPORTANT!**

The moldboard mounting surface must be clean of all foreign material prior to installing new blades and hardware to avoid issues with bolt loosening while in service.

- For torque recommendation, please refer to SAE J1701
- Re-torque hardware after the first 10 plow hours

#### Step 1

- 1. Remove both wing edges.
  - a. Remove stop bolts between plow and wing
  - b. Extend wings all the way out to access the inside bolt.
- 2. Remove factory center cutting edge.



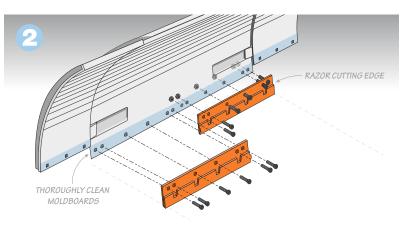
NOTE: THIS INSTALLATION REQUIRES TWO **NEW** WESTERN OEM WING BLADES – NOT INCLUDED

2 - WESTERN OEM WING BLADES

(w/CUSTOMER-DRILLED HOLES)

### Step 2

Clear moldboard of all foreign material before mounting blade sections with provided mounting hardware kit. Then install the Razor<sup>®</sup> cutting edge on the driver's side first (due to patented interlocking blade design); then install cutting edge on passenger's side.



# Step 3

Install new OEM wing edges to wing moldboard with OEM hardware. Install 1½" washer behind cutting edge so it sandwiches between edge and moldboard.

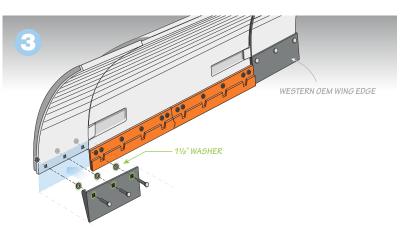
Set plow on flat, level ground.

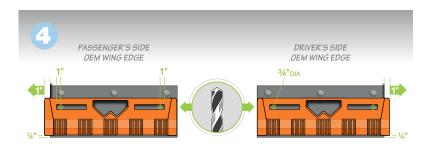
# Step 4

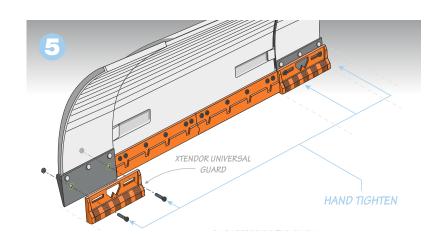
Align one Xtendor<sup>®</sup> Universal over each wing edge, allowing roughly 1" of overhang to the outside of each edge and <sup>1</sup>/<sub>4</sub>" above bottom of OEM wing blade.

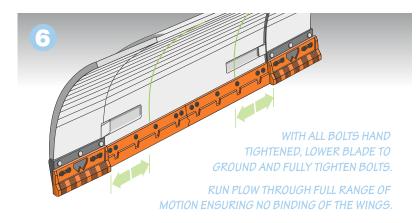
Mark two hole locations on each OEM wing about 1" from the outside end of each slot.

Remove OEM wing edges, then drill two <sup>3</sup>/<sub>4</sub>" holes into each OEM wing edge at marked locations.









## Step 5

Install both OEM wing edges and install the Xtendor<sup>®</sup> Universal guards using the provided <sup>5</sup>%" carriage bolts and secure with the included lock nuts.

You may have to cut the end of the bolt where it protrudes past the nylon nut to clear center edge.

# Step 6

Hand tighten bolts retaining Xtendor<sup>®</sup> Universal Guards. Lower plow to ground, applying small amount of down pressure to ensure blade is fully touching the ground – then fully tighten all bolts.

