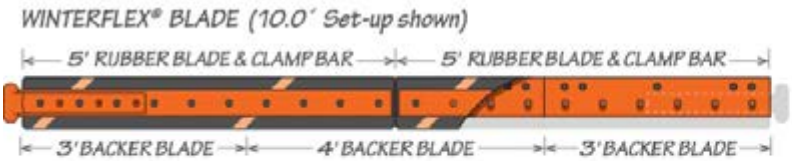
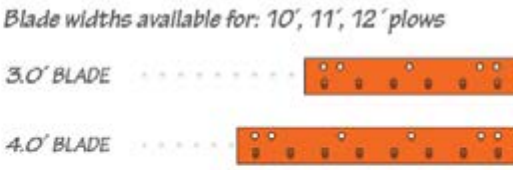
INSTALLATION INSTRUCTIONS

WinterFLEX® Cutting Edge System

PARTS INCLUDED






3' OR 4' BACKER BLADES


4', 5', OR 6' CLAMP BARS


4', 5', OR 6' RUBBER BLADES


UNIVERSAL CURBRUNNERS


PLOW BOLT KIT INCLUDED

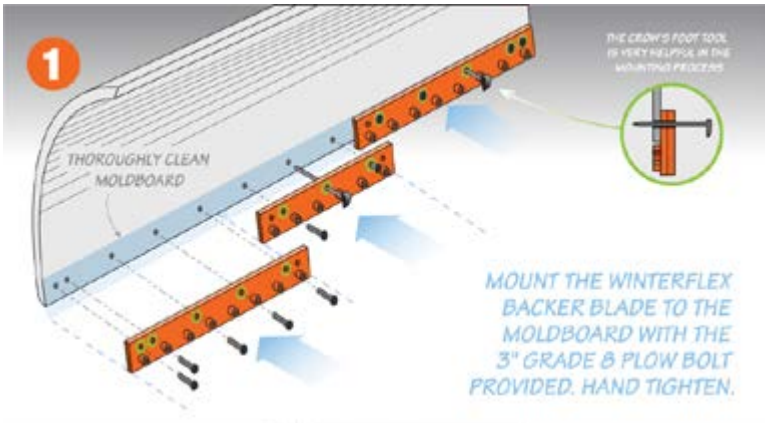
IMPORTANT!

The moldboard mounting surface must be clean of all foreign material prior to installing new blades and hardware to avoid issues with bolt loosening while in service.

- For torque recommendation, please refer to SAE J1701
- Re-torque hardware after the first 10 plow hours

Step 1

Thoroughly clean moldboard, then mount WinterFLEX® Backer Blades to the plow using 3" Grade 8 plow bolts through the upper row of holes. Hand tighten.



Step 2

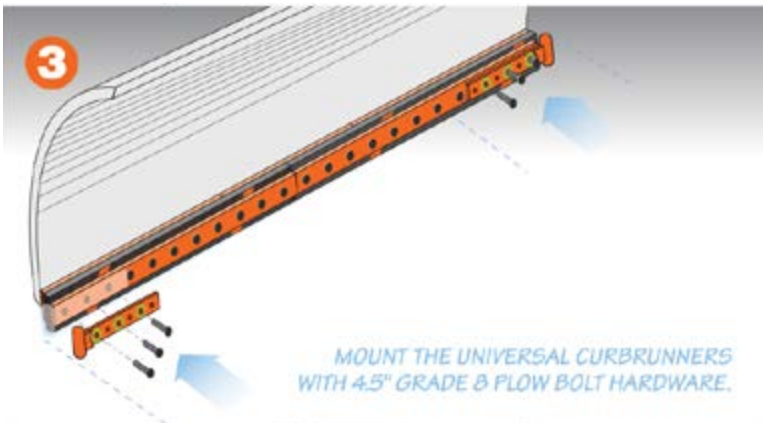
Mount WinterFLEX® Rubber Blade to the backer blade by sliding the blade over the bushings on the lower portion of the backer blade.

Align the holes in the WinterFLEX® Clamp Bar over the bushings and mount using 4" Grade 8 plow bolts. Hand tighten. Leave three holes on either end of the plow open for Step 3.



Step 3

Install a Universal CurbRunner® on each end of the plow with included 4.5" Grade 8 plow bolts. Hand tighten.



Step 4

Fully tighten all bolts. For torque specification, please refer to SAE J1701.



Re-torque hardware after the first 10 plow hours

WARNING!

Enclosed hardware package must be utilized or the WARRANTY is invalid