

Installation Instructions - PlowGuard Xtendors (without pre-punched holes)
Generally will fit Fisher, Meyer, Boss, and Western style plows
1/2"-13 x 2 1/2" Grade 8 Bolt Kit

Features: The PlowGuard Xtendor features a dual carbide matrix weld on the wrap-around corner as well as the bottom edge. They are designed to protect the plow, and to slow the wear rate of the steel blade, saving you time and money.

Use: The PlowGuard Xtendor is designed for use on pick-up style plows, such as Fisher, Meyer, Boss, and Western.

Xtendor installation instructions:

1. Lower the plow with a **new steel blade** to ground level. Ensure that the work area is smooth and level.
2. Remove the first (2) bolts from the left and right edge, one side at a time.
3. Be aware that the carbide weld on the bottom of the Xtendor may be slightly uneven. Position the Xtendor so that the mounting bar is parallel with the top of the steel blade, and the highest part of the carbide weld (on the bottom of the Xtendor) is approximately 1/8" from the bottom of the steel blade. Place the wrap-around tight against the end of the steel blade. Once positioned as described, mark the hole pattern onto the Xtendor through the bolt holes at the rear of the steel blade using a pencil or permanent marking pen. Repeat this procedure to mark the Xtendor on the opposite side of the plow.

Note: If the hole pattern marked onto the Xtendor will result in drilling through a weld area or the casting, the Xtendor must be extended beyond a tight fit on the edge to avoid drilling into these areas.

4. The mounting hole to be drilled into the Xtendor mounting bar should be the same size as the mounting holes in the steel blade.
5. Once the Xtendor has been drilled, assemble each side with the fasteners provided in the kit (minimum two per side) or existing fasteners.

<u>Min. Qty per side</u>	<u>Description</u>	<u>Reorder P/N</u>
2	Hex Head Bolt, 1/2"-13 x 2 1/2" (Gr. 8)	HB50305
2	Hex Head Nut, 1/2"-13 (Gr. 8)	HN80515
2	Split Washer, 1/2"	SW20100